

# FITTING INSTRUCTIONS

## MGA seat belt bracket kit

**Partnumber: 132.537**

**Note :**

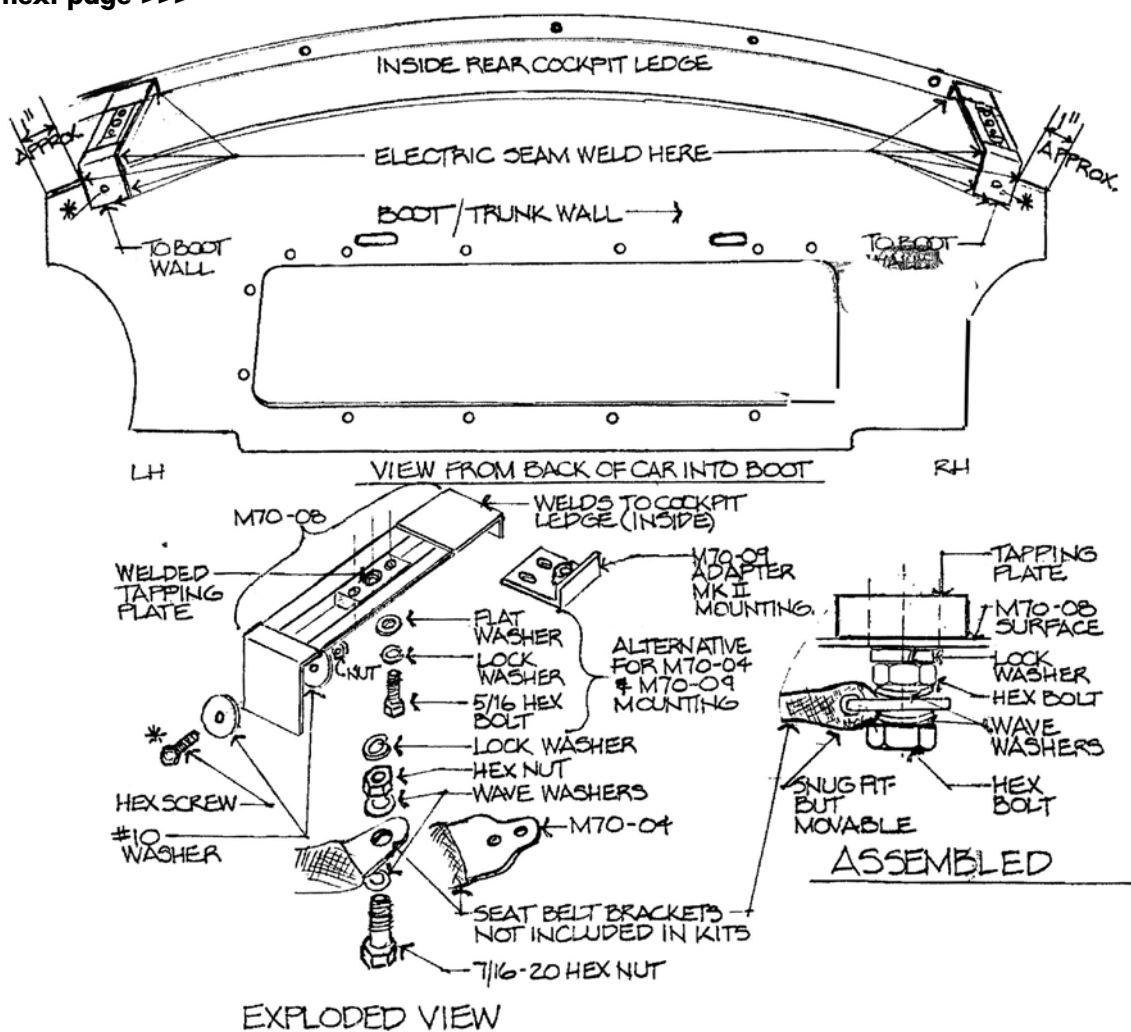
Harness type seat belts were offered as optional equipment by the manufacturer BMC during MGA production years. Original belts were supplied in kits or came pre-installed ( if ordered ) as per later MGA production. For ex., MKII's were fitted with anchorage brackets. For more information on original seat belts see factory literature including section S and SS of the MGA Workshop Manual.

We supply the mounting hardware and brackets to accomodate both single point - one hole ( as per typical seat belt and brackets ) and double point - two holes ( as per typical BMC tonneau / wheel arch seat belt and brackets ). Most currently produced belts need a 7/16" to 1/2" mounting bolt size. Welding is necessary to install the brackets

**MGA tonneau anchorage / Roadster Only**

Locate and install the brackets in position, see diagram. Electric-seam weld as per notations on diagram. Prime & paint but avoid painting welded nut threads. Install hardware as per diagram making sure the bolts are not over tightened, seat belt bracket must fit correctly and should be loose enough so belt will swivel. Be sure that bolt, lock washer and nut are tight and locked in position.

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\* BRACKET CAN ALSO BE ATTACHED AT THIS POINT W/ ENCLOSED #10 HEX HEAD SCREW, WASHERS AND NUTS. DRILL HOLE AFTER BRACKET IS POSITIONED W/ OTHER WELDS MADE.

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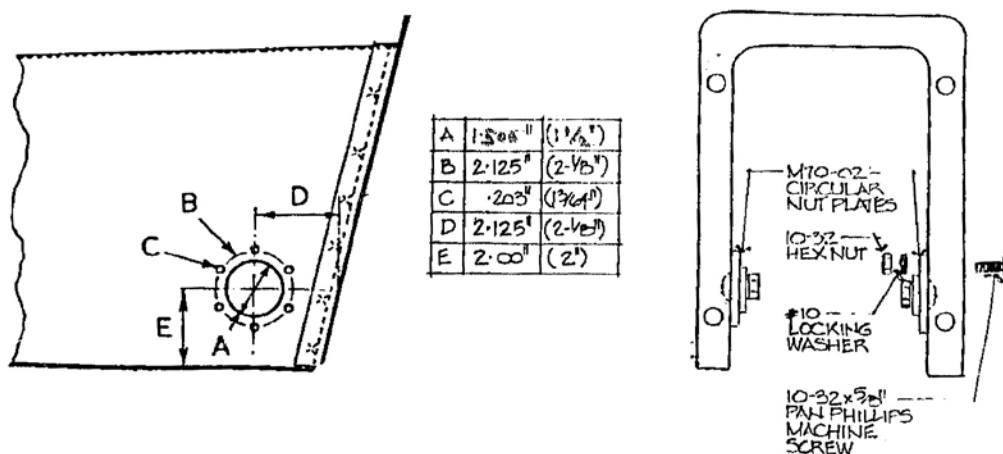
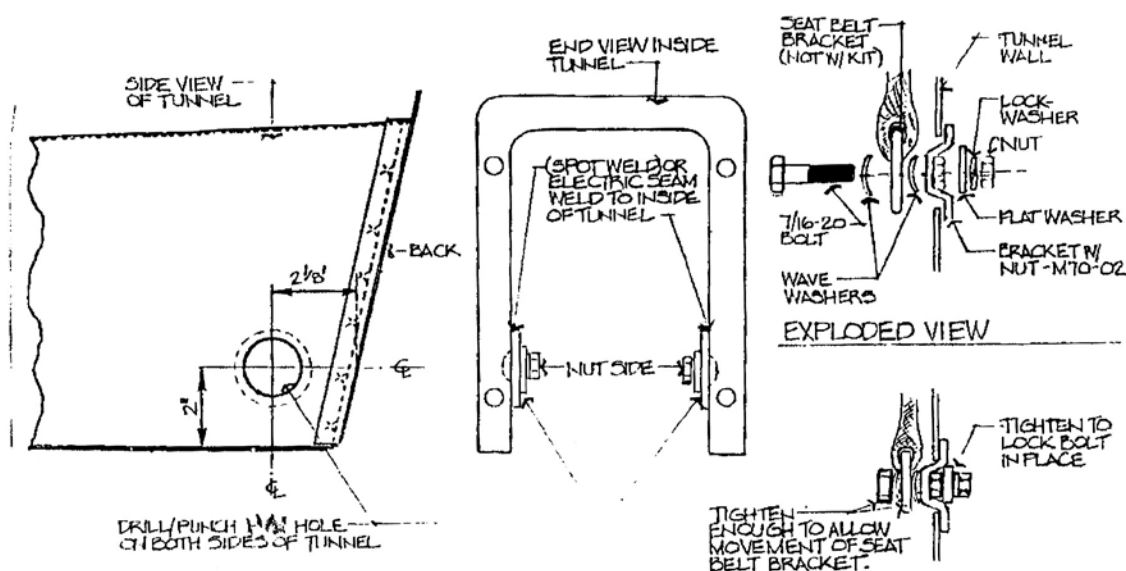
### Tunnel anchorage / Roadster & Coupe

Remove the carpet, locate & drill or punch 1-1/2" holes as per diagram. Install circular bracket - by welding : electric seam weld or spot weld in position, see diagram, prime & paint but avoid painting welded nut threads - by fasteners : use the bracket as template and mark the six holes around the perimeter on the tunnel. Drill or punch holes to 13/64".

**Note :** Tighten - always use locking washers

Cut holes in the carpet to match the positioned bracket, install the carpet. Install hardware as per diagram making sure the bolts are not over tightened, seat belt bracket must fit correctly and should be loose enough so belt will swivel. Be sure that bolt, lock washer and nut are tight and locked in position. The tunnel wall is sensitive to severe rusting and may have become "thin" and weak over the years. It is recommended that a reinforcement plate is welded in position to insure the integrity of the mounting bracket. It is also recommended that alterations performed on the tunnel are done while it is off the car then a better perspective can be had.

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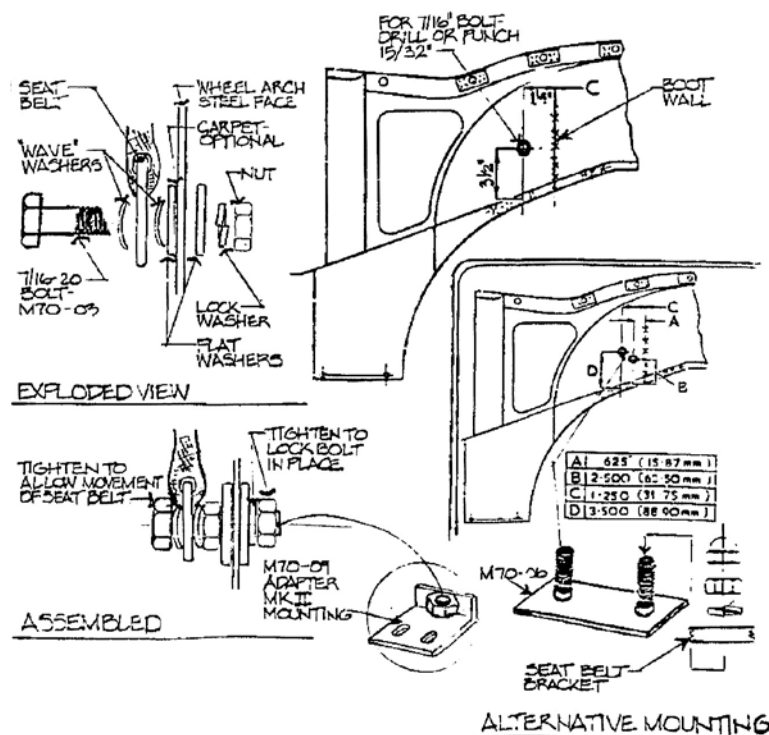
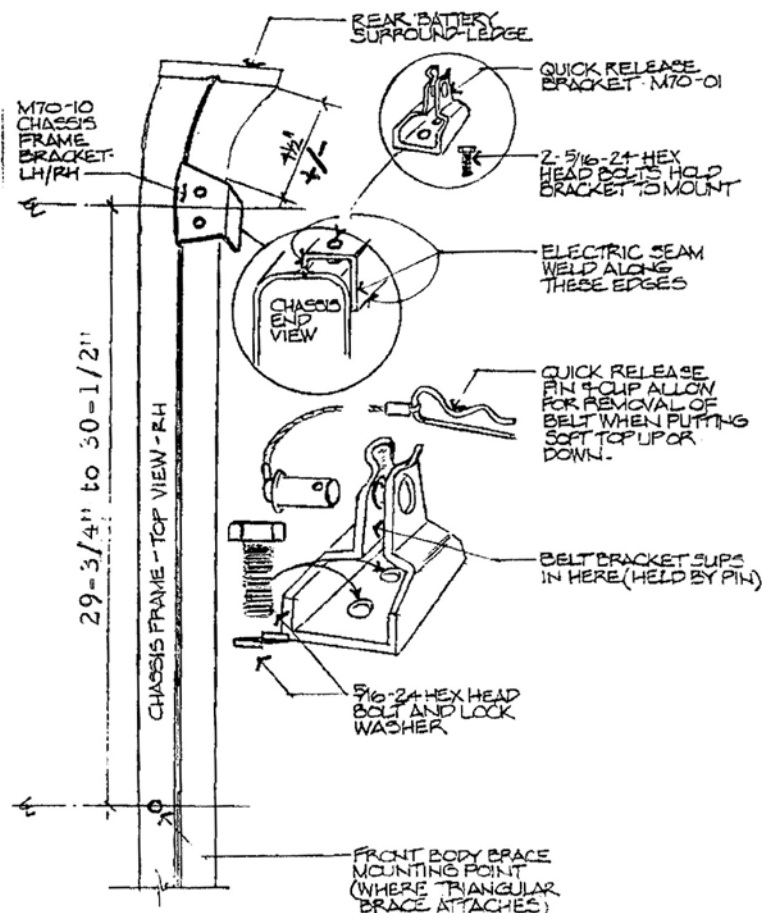
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### Frame anchorage / Roadster & Coupe

Remove the carpet from the area of the frame where the bracket will be welded. Locate and electric seam weld the bracket in position. Prime & paint but avoid painting welded nut threads. Position and bolt down 'quick release' bracket using the 5/16-24 Hex HD. bolts and 5/16 washers - tighten. Remove the clip and pin, place seat belt end in bracket, install pin to hold belt, install hitch clip to hold pin. Clip pin assembly will have to be removed when putting top up or down. Be sure clip pin assembly is always installed properly, hitch clip is locked in position. As per pre-assembled unit in this kit, examine before dismanteling.

### Note :

When installing the carpet always trim the carpet to fit around the bracket. Never place carpet between the welded bracket and the 'quick release' bracket.



### Wheel arch anchorage / Coupe only

Remove the carpet from the wheel arches. Locate & drill or punch a hole to accomodate 1/2" bolt. A 17/32" bolt is ideal. Cut a hole in the carpet to match the hole in the arch and install the carpet. Install hardware as per diagram making sure the bolt is not over tighten. Seat belt bracket must fit correctly and should be loose enough so belt will swivel. Be sure that bolt, lock washer and nut are tight and locked in position.