

# FITTING INSTRUCTIONS

## Austin Healey tramp bar kit

**Partnumber: 042.735**

Remove rear spring mounting plate.  
Bolt two triangular plates supplied to a rose joint.  
Tack-weld triangular plates centrally to spring mounting plate.  
Remove-Rose Joint and fully weld on plates.  
Remove excess of leaf spring centre location bolt.  
Re-fit spring mounting plates.  
Remove the front bolt of rear springs.  
Remove "D" bolt lock tab on out-rigger.  
Replace with new longer bolt & 2 supplied drop plates,  
with rounded edges forward. Do not tighten bolt.  
Fit rubber bushed end of tramp bars into the front  
drop plates with one shim washer supplied on either  
side of bush and fit bolt supplied. Do not tighten.  
Screw the Rose Joints into the ends of the tramp bars  
with lock-nuts on.  
Put the weight of the car on the wheels.  
Offer Rose Joints up to the triangular brackets and adjust length  
as necessary.  
The front drop plates should be positioned vertically leaving a  
clearance' with the out-rigger.  
Now tighten the front-bolts and Rose Joint lock nuts.

