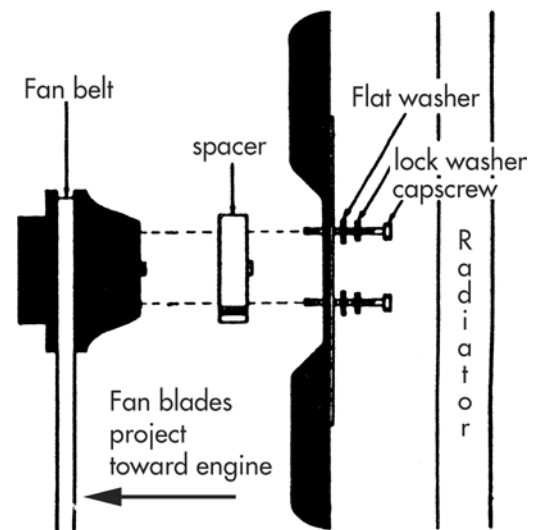


FITTING INSTRUCTIONS

Jaguar MKII flex fan

Partnumber: 061.525



CAUTION: FLEX-FAN HAS SHARP EDGES. IT IS RECOMMENDED THAT HEAVY GLOVES AND LONG SLEEVES BE WORN DURING INSTALLATION.

IT IS THE RESPONSIBILITY OF THE INSTALLER TO BE CERTAIN THAT THE FAN FITS AND HAS PROPER CLEARANCE.

- With engine off and keys removed, loosen fan drive belt.
- Unbolt old fan and remove from pump shaft.
- **MAKE SURE DIAGONAL OR HORIZONTAL RADIATOR BRACES ARE IN PLACE AND FULLY EXTENDED** in order to provide maximum clearance between the flex-fan and the radiator.
- Mount flex-fan and spacer to water pump using new bolts and lock washers.
MAKE SURE FAN BLADES PROJECT TOWARD ENGINE. (See diagram.) Tighten bolts to 20 Ft. -lbs.
- Slowly rotate the fan by hand several revolutions to insure sufficient clearance of fan shroud, pulleys, brackets, hoses, and clamps.
- Install fan belt and tighten to manufacturer's specifications.

CAUTION: DOUBLE CHECK CLEARANCE / SIDES, FRONT AND BACK / BEFORE STARTING.

DO NOT TURN ENGINE WITH FAN WHEN FAN BELT IS TIGHTENED.

- Start engine.

Note, as the engine revs, that the flex - fan flexes forward and takes a thinner cross section

CAUTION : XK-120 OWNERS : IF CAR IS EQUIPED WITH LATE MODEL STYLE WATER PUMP, CLEARANCE BETWEEN FLEX-FAN AND RADIATOR CORE WILL BE APPROXIMATELY 1/4" TO 3/8".

CAUTION : XK-140 OWNERS : CLEARANCE BETWEEN FLEX-FAN TIP AND FAN SHROUD IS MINIMAL. ADDITIONAL CLEARANCE MAY BE OBTAINED BY MODIFYING THE FAN SHROUD SLIGHTLY, OR, SHROUD MAY BE REMOVED ENTIRELY. SHROUD REMOVAL WILL NOT SIGNIFICANTLY AFFECT FLEX-FAN EFFICIENCY.

Note : Flex bolts provided are SAE Grade 5. (Use of other bolts voids warranty.)