

# FITTING INSTRUCTIONS

## XK120 Front crankshaft conversion oil seal kit

**Partnumber: 017.214**

This kit includes a special diameter crankshaft distance piece and a modern closed oil seal.

Remove the sump and disassemble the crankshaft components, this is necessary to remove the original distance piece.

This piece must be replaced with the new diameter ring.

Fit the new seal over the ring, open side inwards and position up the sump to centralise the seal into the channel.

This new lip is thinner than the seal it is replacing, but is chosen to centralise itself in the centre of the curved seal channel as the sump is gently positioned up.

You do not need to add spacers as long as the seal is seated correctly, use a little bit of sealant and this will prevent the 'weeping' that can occur with seals in vehicles that are not used for long time.

