

FITTING INSTRUCTIONS

Jaguar front brake kit

Partnumber: 050.523

FOR JAGUAR MKI, II, S-TYPE & DAIMLER V8

DUE TO THE SAFETY NATURE OF THIS PRODUCT WE RECOMMEND THAT IT SHOULD ONLY BE FITTED BY AN EXPERT. WE CAN NOT BE RESPONSIBLE FOR INFERIOR WORKMANSHIP.

The person fitting should note that unless the following instructions are followed the system may not operate to its intended level of performance particularly with regard to the required level of tightening of bolts.

- Remove old calipers and pipes.
- Remove all back plates/dustshields.
- Check condition and alignment of caliper mounting flanges, clean off any surface coating to ensure a flat surface.
- Screw flexi hose straight into caliper and tighten.
- Fit caliper to upright (bleeder to top, no shims between caliper & mounting lugs) with top bolt, fit bottom bolt taking up any remaining clearance between caliper & steering arm with shims from old caliper.
- Torque up bolts and lockwire. (Minimum 65 lbs/ft)
- Recheck tightness of flexi in caliper, check for twist in flexi and loosen on bulkhead to unwind if necessary. Tighten all connections, fit pads and bleed brakes. Check for leaks & road test.

NB: Check discs for excessivewear and replace if necessary. Allow bedding-in period for pads.

FOR JAGUAR E-TYPE SI & S1 1/2

The person fitting should note that unless the following instructions are followed the system may not operate to its intended level of performance particularly with regard to the required level of tightening of bolts.

- Remove old calipers and pipes.
- If backplates are fitted, we recommend to remove them for extra cooling. If you wish to retain them, remove the corners to clear the larger calipers and put flat washers under the mounting tags to the brake calipers.
- Check condition & alignment of caliper mounting flanges, clean off any surface coating to ensure a flat surface.
- Fit the new calipers (bleeders to top), tighten bolts to 65 lbs/ft and lockwire.
- Fit pads with new retaining pins and clips.
- Fit supply pipes, bleed system, check for leaks.

N.B Check discs for excessive wear and replace if necessary. Allow bedding-in period for pads.

