

# FITTING INSTRUCTIONS

## XK120 disc wheel brake kit

**Partnumber: 050.572**



**DUE TO THE SAFETY NATURE OF THIS PRODUCT WE RECOMMEND THAT IT SHOULD ONLY BE FITTED BY AN EXPERT. WE CAN NOT BE RESPONSIBLE, FOR INFERIOR WORKMANSHIP.**

The person fitting should note that unless the following instructions are followed the system may not operate to its intended level of performance particularly with regard to the required level of tightening of bolts.

- 1) Remove brake drums, hubs, back plates and cylinders.
- 2) Fit new caliper mounting plates to uprights, (lugs to rear) with centre recess facing outwards, using original nuts and bolts.
- 3) Remove wheel bearings and seals from original hubs, clean, check and fit to new hubs (or replace with new if necessary).
- 4) Fit discs to hubs with bolts supplied. Refit hubs to uprights, tighten and adjust wheel bearings and fit new split pins.
- 5) Fit brake calipers - bleeders to top - with bolts and washers supplied. Tighten bolts to 65 lbs, fit pads, connect hydraulics using adaptors and pipes supplied, (pipe bracket to top rear mounting plate bolt), bleed system, check for leaks, refit wheels and road test.

N.B Check discs for run-out and move on bolts if necessary. Allow bedding in period for discs and pads.