

FITTING INSTRUCTIONS

Duplex gear set

Partnumber: 013.868

The installation of these gears is a replacement for the standard gear set.

The crank gear is installed and the standard spacer shims are retained until the alignment of the two gears can be checked, they should be parallel.

There is no need to replace the tensioner if it is in good condition.

The camshaft gear can only be installed on one surface (to align with the crank gear) but the four holes are offset to the teeth center line so correct timing can be found with care.

